



*Union Special* 80800CD, RDLM, RDL

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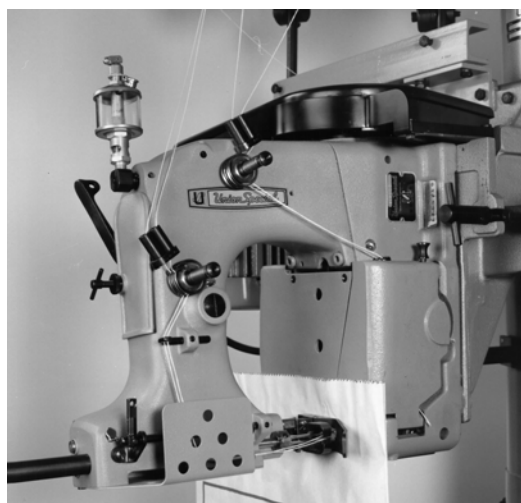
## TWO NEEDLE INDEPENDENT ROW DOUBLE LOCKED STITCH BAG CLOSING MACHINES



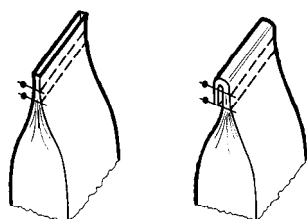
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- STURDY
  - EFFICIENT
  - RELIABLE
  - FAST

## THESE TWO NEEDLE TWO THREAD CHAINSTITCH BAG CLOSING MACHINES OFFER SEVERAL REMARKABLE ADVANTAGES

- Nearly doubles the seam strength of your closed bags, using two rows of independent stitching. Stitch type: (401.401).
- Reduces leakage of your closed bags, avoiding product loss during transportation.
- Longer stitch length increases your production without increasing the sewing machine speed.
- These two needle machines are interchangeable with existing single needle machines 80800C, RLM and RL. Only the thread stand needs to be extended from two to four thread cones.



Needle distance:	7.2 mm
Needles are staggered:	front needle above
Stitch length:	adjustable, 6.5-11 mm
Standard setting:	10 mm
Maximum speed:	up to 1800 R.P.M. depending on material and sewing operation
Capacity under presser foot:	16 mm
Sewing capacity on paper bags:	up to 32 plies of paper
Control voltage 80800RDLM:	24 V DC
Control voltage 80800RDL:	230 V, 50/60 Hz



The staggered needles reduce the gap between the needle holes by almost half of the adjusted stitch length resulting in a higher density between the layers.

For many years, Union Special is well known for producing sturdy and long lasting sewing machines for the bag making and bag closing industry. As a leading partner, it is our obligation to serve our customers with the finest quality and performance.

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