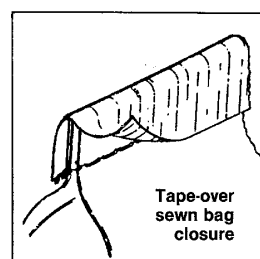


**THREE OPERATIONS IN ONE PASS:  
TAPE-OVER SEWN BAG CLOSURE**

**80800TLM**

Two thread double locked chainstitch machine for **closing filled sacks and bags** made of paper and plastic foil (minimum thickness approx. 0.2 mm) as well as for simultaneously **seaming** and **placing a self-adhesive crepe tape over the sewn closure**.

Feeler-controlled automatic start and stop of the machine actuated when the bag is fed into the machine. Tape width: 50 (Standard) or 60 mm. Please specify when ordering.

Standard control voltage: 24 V DC. Required air pressure: 3 to 3.5 bar.

An electro-pneumatic tape cutter automatically cuts the tape and thread chain at the front and the rear of the bag. The projecting length of tape is approx. 1 1/2" (40 mm) at both ends (an additional time relay for the switch box on the unit is required).

Max. speed: 1200 stitches/min. (depending on material and operation)

Stitch type: 401

Stitch length: 6.5 to 8 mm, Standard 8 mm

Capacity under presser foot: 7 mm

Sewing capacity on paper bags: up to 24 plies of paper

**80800TALM**

Same as 80800TLM, but used in connection with combined bag feed-in and trimming device FB29920A or GBR29920G.

Subject to change without notice © Union Special GmbH

● EFFICIENT

● RELIABLE

● STURDY