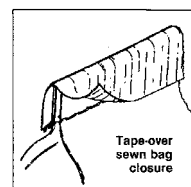


## Introducing the better choice . . .



with rust protected  
parts



... three operations in one pass:  
tape-over sewn bag closure

● EFFICIENT

● RELIABLE

● STURDY

## THE BC100 SERIES

FOR HIGH SPEED AND HIGH PERFORMANCE

### BC111K12-1MC

Two thread double locked chainstitch machine with rust protected parts for closing filled **sacks and bags** made of paper and plastic foil (minimum thickness approx. 0.2 mm) as well as for simultaneously **seaming** and **placing a self-adhesive crepe tape over the sewn closure**.

Feeler-controlled automatic start and stop of the machine actuated when the bag is fed into the machine. Tape width: 50 (standard) or 60 mm. Please specify when ordering.

Standard control voltage: 24 V DC. Required air pressure: 3 to 3.5 bar.

An electro-pneumatic tape cutter automatically cuts the tape and thread chain at the front and the rear of the bag. The projecting length of tape is approx. 1 1/2" (40 mm) at both ends. A flip-flop relay for the cutting impulses at the beginning and end of the seam is required which is part of the switch box of the column.

Max. speed: 1600 stitches/min. (depending on material and operation)

Stitch type: 401

Stitch length: 6.5 to 10 mm, Standard 8 mm

Capacity under presser foot: 7 mm

Sewing capacity on paper bags: up to 24 plies of paper

### BC111KA12-1MC

Same as BC111K12-1MC but used in connection with combined bag feed-in and trimming devices VN-FB29920A or VN-GBR29920G.

Subject to change without notice © Union Special GmbH