

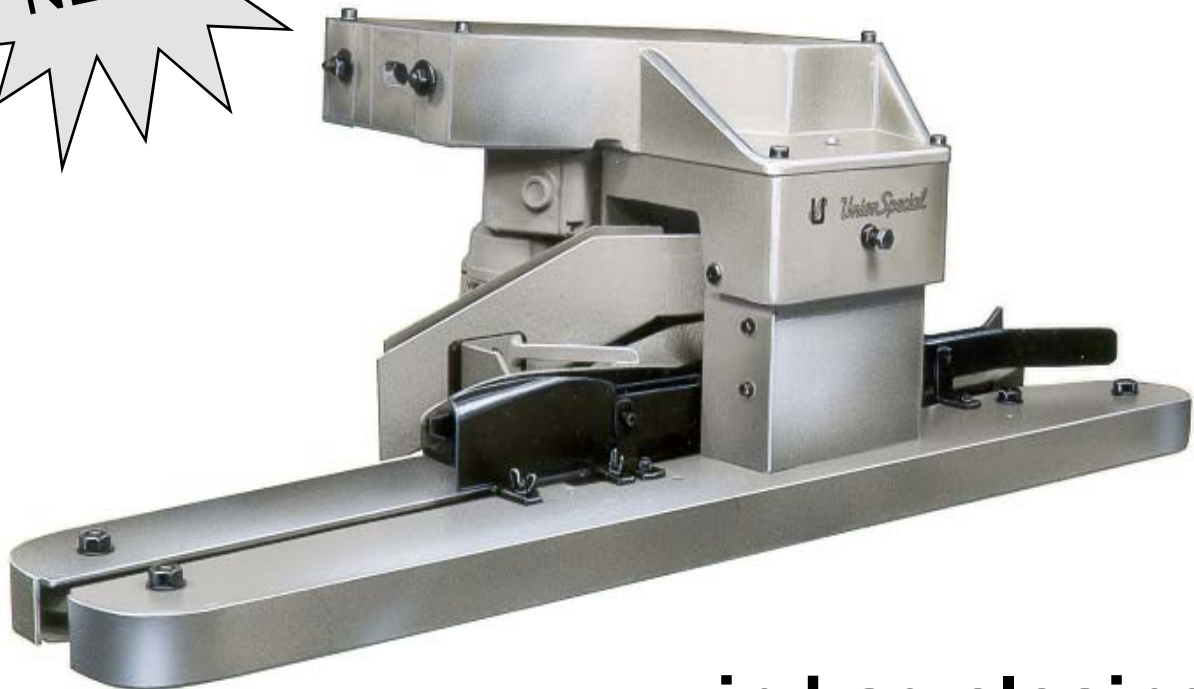


Union Special

G(R)29900
F29900
VN-FB29900

GB(R)29900
FB29900
VV-FB29900

Introducing the better choice . . .



. . . in bag closing

Bag Feed-in Devices
for the high speed and high performance
bag closing machines
Series BC100 and 80800

G29900, GR29900, GB29900, GBR29900
Standard voltage for motor:
220-240, 380-415 V, 3 phase, 50 Hz /
243-277, 420-480 V, 3 phase, 60 Hz

F29900, VN-F29900, FB29900, VN-FB29900,
VV-FB29900 (stainless steel, No. 1.4571 (316Ti))
frequency controlled speed
Voltage for motor:
230 V, 1 phase, 50 Hz

Common Specification:

Rubber coated conveying chains to protect the bag material.

Degree of protection: IP 55. Insulation class: F.

Painting: RAL 9002, powder coated.

Delivery includes pre-feeler switch 29926A to start the sewing machine.

● **STURDY**

● **RELIABLE**

● **EFFICIENT**



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Part No.	for Machine Styles	Description
GB29905G FB29905A VN-FB29905A VV-FB29905A	BC111P(D)12-1M(C),1A,1B BC191PT12-1M, -1A, -1B BC111UA12-1M, -1A, -1B	Bag feed-in device The spread paper, HDPE-foil or woven PP bag is fed into the sewing machine. Speed 11-23 m/min. at 50 Hz. Depending on the length and filling height of the bag the seam can be adjusted to a depth of up to 120 mm from top of the bag, standard setting 30-40 mm. <u>VN = rust protected, VV = chemical protected</u>
GBR29905G	BC111P(D)12-1M, -1A, -1B BC191PT12-1M, -1A, -1B BC111UA12-1M, -1A, -1B 80800RLM, RL, RLB	Same as GB29905G, but speed 9-16 m/min.
93051FA		Bag-top fold-over device to fold the bag top to the rear. Assembling to the bag feed-in devices GB29905G, GBR29905G resp. FB29905A required. For all kinds of self-supporting bags. Performance test of bag material recommended.
G29905G F29905A VN-F29905A	BC111P(D)12-1M(C),1A,1B BC191PT12-1M, -1A, -1B BC111UA12-1M, -1A, -1B	Same as GB29905G / FB29905A but short version. <u>VN = rust protected</u>
GR29905G	BC111P(D)12-1M, -1A, -1B BC191PT12-1M, -1A, -1B BC111UA12-1M, -1A, -1B 80800RLM, RL, RLB	Same as GB29905G, but speed 9-16 m/min. and short version.
GB29910G FB29910A VV-FB29910A	BC111TA12-1M(C) BC111UA12-1M, -1A, -1B	Combined bag feed-in, trimming and taping device with crepe tape folder. Width of tape not adjustable. Folder available for 50, 55 and 60mm wide tapes. Please specify. Standard 60mm. Speed 11-23 m/min. The paper or HDPE-foil bag top is trimmed approx. 20 mm (max. 90 mm). Taped before sewing. <u>VV = chemical protected</u> Performance test of bag material recommended.
GBR29910G	BC111TA12-1M BC111UA12-1M, -1A, -1B 80800UALM,UAL,UALB	Same as GB29910G, but speed 9-16 m/min.
G29910G F29910A	BC111TA12-1M BC111UA12-1M, -1A, -1B	Same as GB29910G / FB29910A but short version.
GR29910G	BC111TA12-1M BC111UA12-1M, -1A, -1B 80800UALM,UAL,UALB	Same as GB29910G, but speed 9-16 m/min. and short version.
GB29915G FB29915A	BC111P12-1M, -1A, -1B	Combined bag feed-in, trimming and fold-over device Speed 11-23 m/min. The paper or HDPE-foil bag top is trimmed approx. 20 mm (max. 50 mm), folded over to the rear by approx. 30-40 mm and fed into the sewing machine. Performance test of bag material recommended.
GBR29915G	BC111P12-1M, -1A, -1B 80800RLM, RL, RLB	Same as GB29915G, but speed 9-16 m/min.
GBR29920G FB29920A VN-FB29920A	BC111KA12-1M(C) 80800TALM, TAL	Combined bag feed-in and trimming device Speed 9-16 m/min. The paper or HDPE-foil bag top is trimmed approx. 20 mm (max. 90 mm). Taped after sewing. Performance test of bag material recommended. <u>VN = rust protected</u>

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